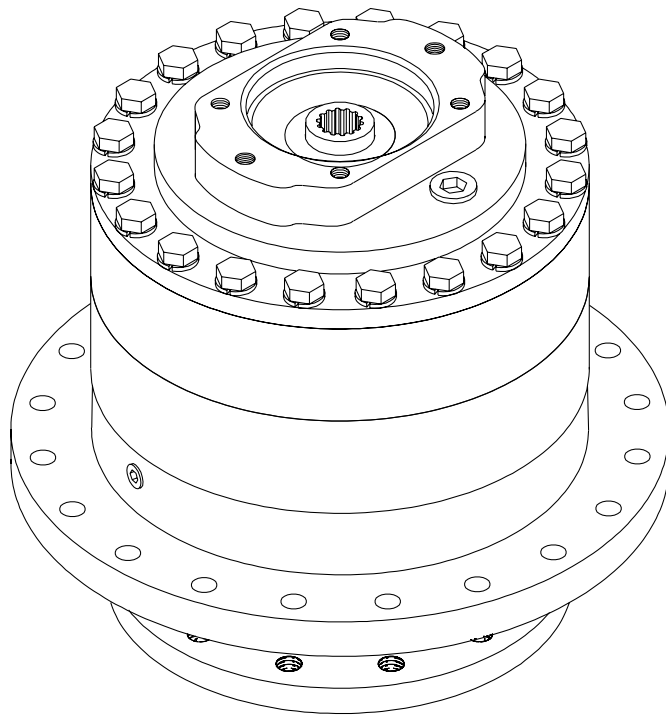
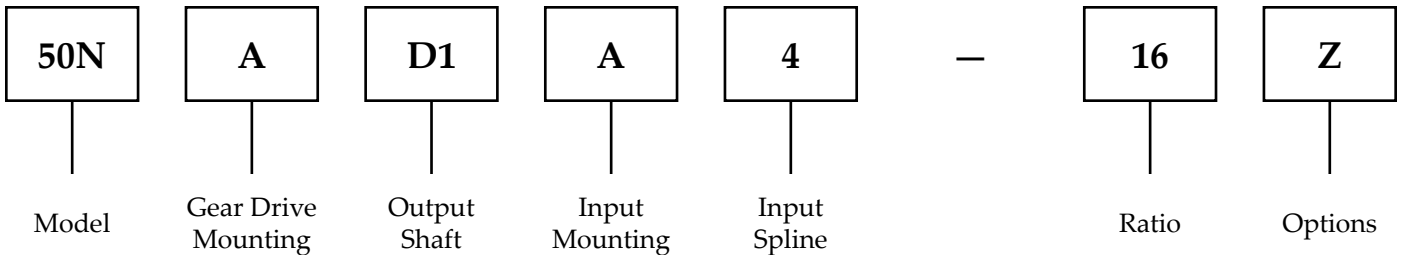


ESKRIDGE

50N PLANETARY GEAR DRIVE SERVICE AND REPAIR MANUAL



Example Part Number



THIS SERVICE MANUAL IS EFFECTIVE
FROM: S/N 16401, JULY 1993
TO: CURRENT
REF: SM50ND2-AG

50N MODEL SERVICE MANUAL

SINGLE/DOUBLE STAGE PLANETARY GEAR DRIVE

This manual will assist in disassembly and assembly of the above model planetary geardrives. Item numbers, indicated in parentheses throughout this manual, refer to the exploded parts breakdown drawing. Individual customer specifications (mounting case, output shaft, brake assembly, etc.) may vary from exploded drawing and standard part numbers shown. If applicable, refer to individual customer drawing for details.

For any spare or replacement parts, contact your distributor or equipment manufacturer. Always try to have available the geardrive unit part number, serial number and date code on the serial tag. This information may be necessary for verification of any component part numbers. Component part numbers and/or manufacturing lot numbers may be stamped on individual parts. This information may also be helpful in identifying replacement components.

LUBRICATION & MAINTENANCE

Change the oil after the first 50 hours of operation. Oil should be changed at 500 hour intervals thereafter. Use a GL-5 grade EP 80/90 gear oil (EP = "Extreme Pressure"). The geardrive should be partially disassembled to inspect gears and bearings at 1000 hour intervals.

If your unit was specified "shaft up" or with a "-Z" option, a grease zerk was provided in the base housing. For shaft-up operation, the output bearing will not run in oil and must be grease lubricated. Use a lithium base or general purpose bearing grease sparingly every 50 operating hours or at regular maintenance intervals. Over-greasing the output bearing tends to fill the housing with grease and thicken the oil.

<i>Stage</i>	<i>Operating Position</i>	<i>Oil Capacity</i>	<i>Oil Level</i>
Single	Horizontal Shaft	1.25 pints 0.60 liters	To horizontal centerline of gear drive
	Vertical Shaft	2.00 pints 1.00 liters	To midway on upper/primary gear set
Double	Horizontal Shaft	1.50 pints 0.70 liters	To horizontal centerline of gear drive
	Vertical Shaft	2.50 pints 1.20 liters	To midway on upper/primary gear set

 **WARNING: While working on this equipment, use safe lifting procedures, wear adequate clothing and wear hearing, eye and respiratory protection.**

CONTENTS

Example Part Number	1
Lubrication & Maintenance.....	2
Disassembly Procedure.....	3
Output Shaft Subassembly	3
*Primary Planetary Subassembly	3
Secondary Planetary Subassembly	4
Case Subassembly	4
Unit Reassembly	4
50N Single Stage Exploded View Drawing.....	6
50N Double Stage Exploded View Drawing	7
Eskridge Product Warranty	8
Warranty Return Policy.....	8
Eskridge Products.....	9

Disassembly Procedure

All parts should be inspected as they are removed from unit. Scribe across mounting case (1), ring gear (2), and cover (3) joints on outside of gearbox to assure proper orientation of oil fill and drain plugs, motor mounting, etc., as the unit is reassembled.

- 1) Remove hydraulic motor and Eskridge Brake from gearbox. Drain oil.
- 2) Remove the twelve 7/16 x 3" hex cap screws (27) and 7/16 lockwashers (31), which retain cover (3) and ring gear (2) to mounting case (1).
- 3) Lift cover (3) off of unit and remove input gear (12) and input thrust washer (26).
- 4) Remove primary planetary assembly (includes items 6,8,14,17,25 and 30).
- 5) Remove secondary planetary assembly (includes items 5,7,13,15,16,24, and 29).
- 6) Place unit on a press table with the output shaft (4) protruding downward through a hole in the table. Unit should be supported only by mounting case (1). The only thing retaining output shaft (4) at this point is the locknut (22) and lockwasher (23). Bend lockwasher tab out of locknut slot. Use a spanner wrench to loosen locknut. Take locknut and lockwasher completely off of output shaft.

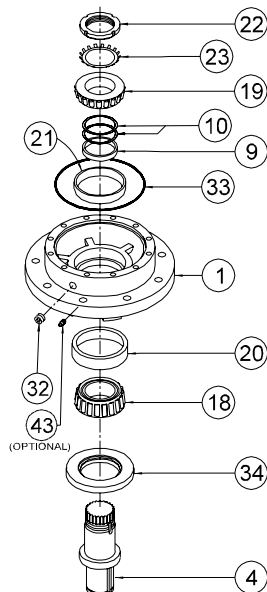
CAUTION: Locknut is no longer retaining output shaft. Take precautions if the unit is moved because the shaft may fall out.

- 7) With output shaft down through centerhole in press table and unit supported by case, press shaft out by applying press load to top end of shaft (threaded end) until it passes through inner shaft bearing (19). Outer shaft bearing (18) will come out of unit attached to shaft. Set aside the spacer (9) and shims (10) until needed in UNIT ASSEMBLY.

CAUTION: Care should be taken not to injure feet or damage output shaft during this procedure.

Output Shaft Subassembly

(ITEMS 4,18,34) (See exploded drawing for larger view)



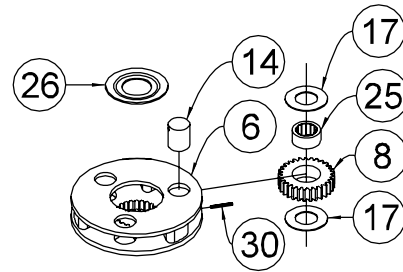
Steps marked with an asterisk (*) apply only to double stage (planetary) models.

- 1) If outer bearing cone (18) needs to be replaced, it will need to be pressed off of output shaft. Also inspect inner bearing cone (19). Shaft was pressed through inner bearing cone during shaft removal procedure; it is located in mounting case seated inside the inner bearing cup (21). In some instances, outer bearing cone (18) may need to be removed if shaft seal (34) is to be replaced. If outside diameter of output shaft (external end opposite bearing) is smaller than the inside diameter of seal, then shaft seal may be replaced without removing bearing cone.
- 2) Lubricate inner lip of new shaft seal (34) and turn until open side of seal is up. Slide seal onto output shaft until it fits snug over shaft seal diameter.
- 3) Press outer bearing cone (18) onto output shaft (4). With small end of bearing cone pointing upward, start over threaded end of shaft and press until bearing is seated tightly against shoulder. If the original bearing was removed only to replace shaft seal, it may be reused.

NOTE: Press only on inner race of bearing cone. DO NOT press on outer roller cage of bearing or it will damage bearing.

*Primary Planetary Subassembly

(ITEMS 6,8,14,17,25, and 30)



Rotate primary planet gears (8) to check for any abnormal noises or roughness in the primary planet bearings (25). At the same time, inspect planet gears for any damage or worn teeth. If replacement or further inspection is required, proceed as follows.

- 1) Remove primary planet shafts (14) by pressing them out, thus shearing off roll pins.

NOTE: Support primary carrier (6) only while pressing planet shafts.

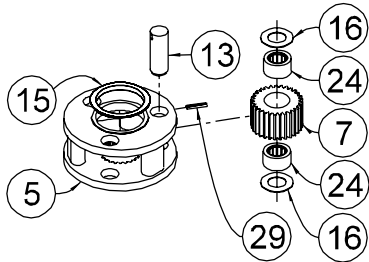
- 2) Slide planet gears (8) and primary planet washers (17) from carrier (6).
- 3) If any of the primary planet bearings (25) need replacing, press them out of planet gears.
- 4) Check primary planet shafts (14) for any abnormal wear, especially ones in which bearings needed to be replaced. If any abnormal wear is found, replace planet shaft.
- 5) Punch remainder of sheared-off roll pins from carrier and planet shafts. New roll pins are always required if they are sheared off.
- 6) Press new primary planet bearings (25) into planet gears, if required.
- 7) With a primary planet washer (17) on both sides of planet gear and bearing installed, slide gear into carrier (6) and insert primary planet shaft (14) through carrier, planet gear, and washers. During planet shaft installation, align roll pin

hole in planet shaft with the roll pin hole in outside diameter of carrier.

NOTE: Inserting a 1/8" diameter punch in roll pin hole of planet shaft will help in the alignment of holes between planet shaft and carrier during step #7.

- 8) Once holes are properly aligned, drive a roll pin (30) through primary carrier and into planet shaft to retain parts. Use a drift to drive roll pin flush to carrier and to prevent striking planet gear teeth.
- 9) Repeat same process for remaining gears.

Secondary Planetary Subassembly (ITEMS 5,7,13,15,16,24, and 29)



Follow same procedures as that for the Primary Planetary Subassembly, only substitute item numbers as indicated. Secondary carrier (5), secondary planet gear (7), secondary planet shaft (13), carrier cup washer (15), secondary planet washer (16), secondary planet bearing (24), secondary roll pin (29).

Case Subassembly (ITEMS 1,20,21, and 32)

- 1) Inspect inner and outer bearing cups (20,21). If cups are damaged, cups and case (1) may need replacement. Contact Eskridge, inc. if you have questions.
- 2) Clean all foreign material from magnetic oil plug (32) located on side of mounting case (1). Add a small amount of pipe thread compound to pipe plug before installing it back into case.

All subassembly service or repairs should be complete at this time. Continue on through Unit Assembly to complete unit buildup.

Unit Reassembly

- 1) Start with case assembly (1). Turn case upside down and position on press table. Case pilot diameter should be pointing upward with outer bearing cup (20) exposed. Apply a layer of lithium bearing grease to bearing cup surface.
- 2) Invert output shaft assembly (4), threaded side down, and carefully lower into case (1) until the shaft's outer bearing cone (18) is seated against outer bearing cup (20).
- 3) Press shaft seal (34) into case until it is flush with bottom of pilot diameter. Use a press fixture, if possible, to avoid distorting seal. If press fixture is not available, a hammer and flat-ended drift may be used by tapping outer edge of seal lightly and alternating sides.
- 4) Stand unit assembly upright on output shaft.

CAUTION: The only thing holding output shaft and case to-

gether at this point is the tightness in fit of the shaft seal. Securely and cautiously turn unit upright, not allowing case and shaft to separate.

- 5) While holding output shaft (4) with one hand, rotate case (1) to be certain it turns freely and smoothly. The slight resistance felt, if any, is due to shaft seal load (drag) on output shaft.
- 6) Install bearing spacer (9) over threaded end of output shaft (4). Spacer should slide all the way down to outer bearing cone (18), where it will rest. Follow spacer with bearing shims (10). The same number (quantity) of shims removed from unit during disassembly should be returned. Shims will sit directly on top of bearing spacer.

NOTE: Quantity of shims (10) may vary from unit to unit. Bearing preload, set at the factory, determines quantity of shims.

- 7) Apply a layer of lithium bearing grease to inner bearing cup (21) surface.
- 8) Install inner bearing cone (19) (small end down) over threaded end of output shaft. Press bearing on slowly until it is just seated against bearing cup (21). With a slight press load still applied, rotate case (1) by hand to ensure roller bearings are rotating evenly and smoothly. Inner bearing cone (19) may require additional press load to reach proper bearing preload. If roller bearings are seated properly, continue on to set and check bearing preload.

SHAFT BEARING PRELOAD: Proper shaft bearing preload is achieved when torque required to rotate case is 50 to 80 in-lbs. This rolling torque is equal to a force of approximately 11 to 18 lbs if pulling on mounting case flange to rotate case (1). This may be determined by feel or by using a fish scale or similar measuring device to check rolling torque. Once preload is set, relieve press load and continue to step #9.

- 9) Install a new retaining ring (22) onto output shaft.
- 10) Lightly grease a new o-ring (33) and install it into o-ring groove in case (1). Assemble ring gear (2) to case (1). Refer back to scribe marks made across external joints of gearbox prior to Disassembly Procedure. Line up scribe marks between ring gear and case to give correct hole alignment.

NOTE: Be certain that o-ring (33) stays seated in groove during step #10.

- 11) Install secondary carrier assembly into unit. Carrier assembly should be installed with hub side down (24 tooth spline). Rotate carrier assembly back and forth to mesh secondary planet gear teeth (7) with ring gear (2) teeth. Once teeth mesh, let secondary carrier slide down until it contacts with output shaft spline. The carrier splined hub (5) should spline onto output shaft (4). Carrier hub will rest on top of retaining ring (22) when splines are fully engaged. Check to be certain carrier cup washer (15) is installed.
- *12) Install secondary sun gear (11) in secondary carrier assembly. Install cup washer (15) on top of carrier assembly.
- *13) Install primary carrier assembly into unit, splined hub down.
- 14) Insert input gear into unit so that teeth mesh with primary planet gears (8). Put input thrust washer (26) over top of input gear.
- 15) Fill unit with GL-5 grade EP 80/90 gear oil, referring to the Oil Capacity Chart shown on Page 2 of this manual.

Steps marked with an asterisk (*) apply only to double stage (planetary) models.

- 16) Grease a new o-ring **(33)** and install it into bottom of cover **(3)**. Refer back to scribe marks made across external joints prior to Disassembly Procedure. Line up scribe marks between cover and ring gear **(2)** so that orientation of motor mount holes and oil plug are back to their original positions.

NOTE: Be certain o-ring (33) stays seated in cover during step 16.

- 17) Install all twelve of the 7/16 lockwashers **(31)** and the 7/16 hex capscrews **(27)** and torque to 70 ft-lbs.

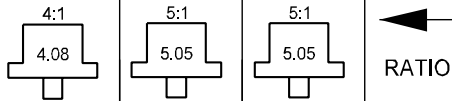
THE GEARBOX IS NOW READY FOR USE.

50N Single Stage Exploded View Drawing



ESKRIDGE MODEL 50N

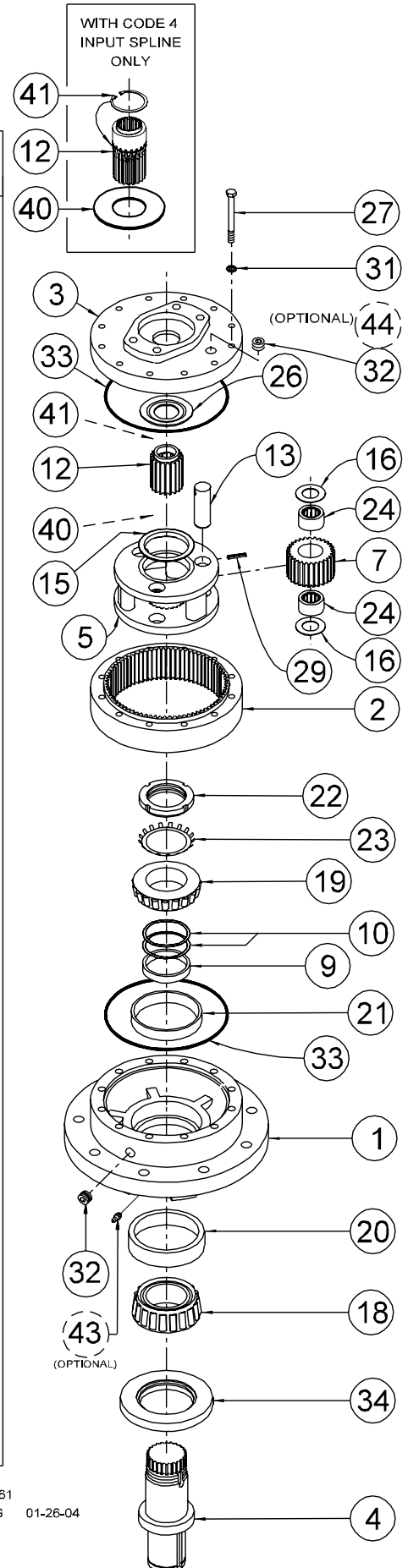
SINGLE PLANETARY



EFFECTIVE
FROM: S/N 16130 07-01-93
TO: (CURRENT)

DESCRIPTION

	RATIO			QTY.	ITEM		
	4:1 4.08	5:1 WITHOUT CODE 4 INPUT SPLINE 5.05	5:1 WITH CODE 4 INPUT SPLINE 5.05				
BASES	50-004-3003	50-004-3003	50-004-3003	1	1		
	50-004-3013	50-004-3013	50-004-3013				
	50-004-3193	50-004-3193	50-004-3193				
COVERS	50-004-1033	50-004-1033	50-004-1023	1	2		
	50-004-1173	50-004-1173	50-004-1173				
	50-004-1183	50-004-1183	50-004-1183				
	50-004-1233	50-004-1233	50-004-1233				
SHAFTS	85-004-4012	85-004-4012	85-004-4012	1	4		
	85-004-4022	85-004-4022	85-004-4022				
	85-004-4062	85-004-4062	85-004-4062				
	85-004-4292	85-004-4292	85-004-4292				
	85-004-4092	85-004-4092	85-004-4092				
INPUT GEARS	50-004-1062	50-004-1052	50-004-1052	1	12		
	-	-	-				
	85-004-1051	85-004-1041	85-004-1041			3	7
	-	-	-			-	8
	85-004-1221	85-004-1221	85-004-1221			*	10
	-	-	-			-	11
	85-004-1552	-	-			1	12
	85-004-1382	85-004-1392	-				
	85-004-1272	85-004-1262	-				
	85-004-1292	-	50-004-1112				
	85-004-1562	85-004-1572	-				
	85-004-1592	-	-				
	71-004-0121	71-004-0121	71-004-0121			3	13
	-	-	-			-	14
	50-004-1011	50-004-1011	50-004-1011			1	15
	85-004-1181	85-004-1181	85-004-1181			6	16
	-	-	-			-	17
	01-102-0140	01-102-0140	01-102-0140			1	18
	01-102-0150	01-102-0150	01-102-0150			1	19
	01-103-0130	01-103-0130	01-103-0130			1	20
01-103-0140	01-103-0140	01-103-0140	1	21			
01-104-0070	01-104-0070	01-104-0070	1	22			
01-104-0080	01-104-0080	01-104-0080	1	23			
01-105-0010	01-105-0010	01-105-0010	6	24			
-	-	-	-	25			
50-004-1091	50-004-1091	50-004-1091	1	26			
01-150-1540	01-150-1540	01-150-1550	12	27			
01-153-0210	01-153-0210	01-153-0210	3	29			
-	-	-	-	30			
01-166-0340	01-166-0340	01-166-0340	12	31			
01-207-0070	01-207-0070	01-207-0070	2	32			
01-402-0560	01-402-0560	01-402-0560	2	33			
01-405-0530	01-405-0530	01-405-0530	1	34			
-	-	81-004-2883	1	40			
-	-	01-160-0350	1	41			
01-215-0010	01-215-0010	01-215-0010	(1)	43			
01-216-0070	01-216-0070	01-216-0070	(1)	44			



FOR GREASE ZERK OPTION, ADD 'Z' SUFFIX TO BASE P/N

NOTES:

* BEARING PRELOAD DETERMINES QUANTITY OF SHIMS.

E.C.N. # 2161

X50ND1-AG

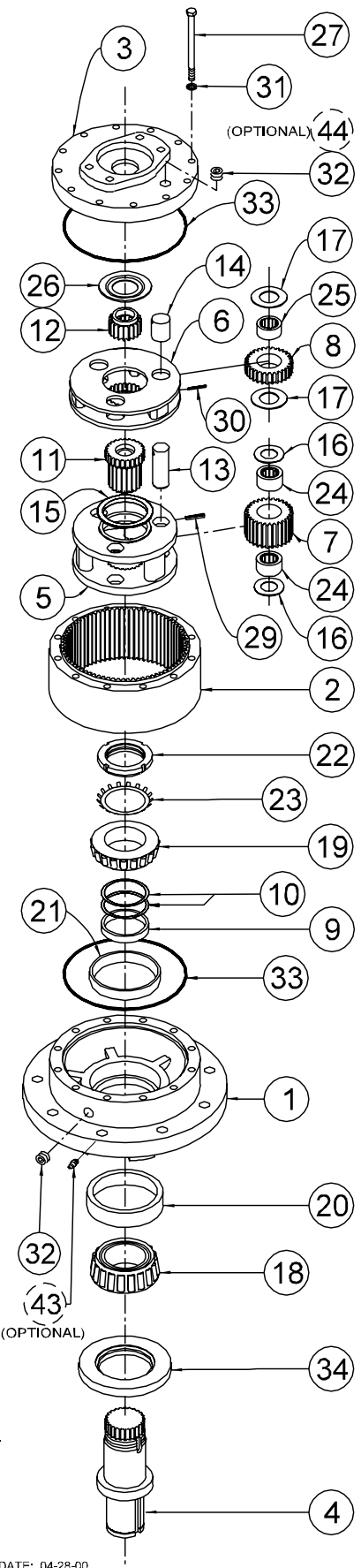
01-26-04

50N Double Stage Exploded View Drawing



MODEL 50N

		DOUBLE PLANETARY					
		RATIO					
		16.65:1 4.08 4.08	20.62:1 5.05 4.08	20.62:1 4.08 5.05 INVERTED	25.53:1 5.05 5.05		
CODE	DESCRIPTION	ITEM	QTY.	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
BASES	A ROUND FLANGE (NO ZERK)	1	1	50-004-3003	50-004-3003	50-004-3003	50-004-3003
	E RECTANGULAR FLANGE (NO ZERK)			50-004-3013	50-004-3013	50-004-3013	50-004-3013
	F FLANGLSS (NO ZERK)			50-004-3193	50-004-3193	50-004-3193	50-004-3193
	C CUSTOM						
COVERS	RING GEAR	2	1	50-004-1023	50-004-1023	50-004-1023	50-004-1023
	A COVER-SAE 'A'			50-004-1173	50-004-1173	50-004-1173	50-004-1173
	B COVER-SAE 'B' 2-BOLT			50-004-1183	50-004-1183	50-004-1183	50-004-1183
	C COVER-SAE 'C' 4-BOLT			50-004-1233	50-004-1233	50-004-1233	50-004-1233
	K COVER-SAE 'C' 2-BOLT			50-004-1333	50-004-1333	50-004-1333	50-004-1333
	SHAFTS	D1 2"DIA SHAFT-3/8" KEYWAY			85-004-4012	85-004-4012	85-004-4012
D2 2"DIA SHAFT-23T SPLINE				85-004-4022	85-004-4022	85-004-4022	85-004-4022
D3 2-1/8"DIA SHF-1/2" KEYWAY				85-004-4062	85-004-4062	85-004-4062	85-004-4062
D4 2"DIA SHAFT-1/2" KEYWAY				85-004-4292	85-004-4292	85-004-4292	85-004-4292
H2 2"HEX SHAFT-.813 DIA.HOLE				85-004-4092	85-004-4092	85-004-4092	85-004-4092
R2 2"DIA AUGER-.562" HOLE				85-004-4082	85-004-4082	85-004-4082	85-004-4082
C1 SHAFT-CUSTOM							
CARRIER-SECONDARY		5	1	50-004-1062	50-004-1062	50-004-1062	50-004-1062
CARRIER-PRIMARY		6	1	50-004-1082	50-004-1082	50-004-1082	50-004-1082
PLANET GEAR-SEC.		7	3	85-004-1051	85-004-1051	85-004-1041	85-004-1041
PLANET GEAR-PRI.	8	3	85-004-1031	85-004-1021	85-004-1031	85-004-1021	
SPACER-BEARING	9	1	85-004-1211	85-004-1211	85-004-1211	85-004-1211	
SHIM(S)	10	*	85-004-1221	85-004-1221	85-004-1221	85-004-1221	
SUN GEAR-SECONDARY	11	1	85-004-1412	85-004-1092	85-004-1072	85-004-1072	
INPUT GEARS	1 INPUT GEAR 21T 20/40 DP SPLINE			85-004-1402		85-004-1402	
	2 INPUT GEAR 13T 16/32 DP SPLINE			85-004-1102	85-004-1062		85-004-1062
	3 INPUT GEAR SAE 1"-6B SPLINE			85-004-1122	85-004-1112		85-004-1112
	4 INPUT GEAR 14T 12/24 DP SPLINE			85-004-1533		85-004-1533	
	5 INPUT GEAR 15T 16/32 DP SPLINE			85-004-1542	85-004-1422		85-004-1422
	6 INPUT GEAR 1" DIA X .25 KEY			85-004-1582		85-004-1582	
	PLANET SHAFT-SECONDARY	13	3	71-004-0121	71-004-0121	71-004-0121	71-004-0121
	PLANET SHAFT-PRIMARY	14	3	81-004-0071	81-004-0071	81-004-0071	81-004-0071
	THRUST WASHER-SEC CUP	15	1	50-004-1011	50-004-1011	50-004-1011	50-004-1011
	THRUST WASHER-SEC.PLANET (GEAR)	16	6	85-004-1181	85-004-1181	85-004-1181	85-004-1181
	THRUST WASHER-PRI.PLANET (GEAR)	17	6	81-004-1561	81-004-1561	81-004-1561	81-004-1561
	BEARING CONE (OUTER)	18	1	01-102-0140	01-102-0140	01-102-0140	01-102-0140
	BEARING CONE (INNER)	19	1	01-102-0150	01-102-0150	01-102-0150	01-102-0150
	BEARING CUP (OUTER)	20	1	01-103-0130	01-103-0130	01-103-0130	01-103-0130
	BEARING CUP (INNER)	21	1	01-103-0140	01-103-0140	01-103-0140	01-103-0140
	LOCKNUT - BEARING	22	1	01-104-0070	01-104-0070	01-104-0070	01-104-0070
	LOCKWASHER - BEARING	23	1	01-104-0080	01-104-0080	01-104-0080	01-104-0080
	BEARING-SEC.PLANET	24	6	01-105-0010	01-105-0010	01-105-0010	01-105-0010
BEARING-PRI.PLANET	25	3	01-105-0410	01-105-0410	01-105-0410	01-105-0410	
THRUST WASHER-INPUT	26	1	50-004-1091	50-004-1091	50-004-1091	50-004-1091	
HEX CAPSCREW 7/16-20 X 4.5 GR8	27	12	01-150-1550	01-150-1550	01-150-1550	01-150-1550	
ROLLPIN-SECONDARY 3/16 X 7/8	29	3	01-153-0210	01-153-0210	01-153-0210	01-153-0210	
ROLLPIN-PRIMARY 1/8 X 1	30	3	01-153-0080	01-153-0080	01-153-0080	01-153-0080	
LOCKWASHER 7/16 MED	31	12	01-166-0340	01-166-0340	01-166-0340	01-166-0340	
PIPE PLUG-MAGNETIC 3/8 NPT-SOC HD	32	2	01-207-0070	01-207-0070	01-207-0070	01-207-0070	
O-RING 167 MM X 3 MM	33	2	01-402-0560	01-402-0560	01-402-0560	01-402-0560	
SEAL-SHAFT	34	1	01-405-0530	01-405-0530	01-405-0530	01-405-0530	
GREASE FITTING (OPTIONAL) STR. 1/8 NPT	43	(1)	01-215-0010	01-215-0010	01-215-0010	01-215-0010	
AIR VENT 3/8 NPT (OPTIONAL)	44	(1)	01-216-0070	01-216-0070	01-216-0070	01-216-0070	



▶ INVERTED RATIO SUNGEAR IS NOT COUNTERBORED FOR CODE 4 INPUT. MOTOR COMPATIBILITY MUST BE VERIFIED.
 ▶ FOR GREASE ZERK OPTION, ADD 'Z' SUFFIX TO BASE P/N

NOTES:
 * BEARING PRELOAD DETERMINES QUANTITY OF SHIMS.
 SEAL KIT (P/N 85-016-0601) INCLUDES (2 EA.) O-RINGS AND (1 EA.) SEAL.

E.C.N. # 1803
 X50ND2-AH DATE: 04-28-00

Eskridge Product Warranty

ESKRIDGE, INC. ("Eskridge") warrants to its original purchaser ("Customer") that new component parts/units ("Units") sold by Eskridge will be free of defects in material and workmanship and will conform to standard specifications set forth in Eskridge sales literature current at the time of sale or to any custom specifications acknowledged by written Customer approval of drawings, SUBJECT TO THE FOLLOWING QUALIFICATIONS AND LIMITATIONS:

1. Prior to placing Units in service, the Customer shall provide proper storage such that foreign objects (e.g., rain or debris) cannot enter any Units via entry ports which are normally closed during operation.
2. The Customer must notify Eskridge in writing of any claim for breach of this warranty promptly after discovery of a defect. The warranty period shall commence when a unit is placed in service and shall expire upon the earlier of
 - a. the expiration of twelve (12) months from the date of Commencement of Service (as defined in Paragraph 4)
 - b. the completion of one thousand (1000) hours of service of the Units
 - c. the expiration of six (6) months after the expiration of any express warranty relating to the first item of machinery or equipment in which the Units are installed or on which it is mounted, or
 - d. the installation or mounting of the Units in or on an item of machinery or equipment other than the first such item in which the Units are installed or on which the Units are mounted.
3. Units shall be deemed to have been placed in service (the "Commencement of Service") at the time the machinery or equipment manufactured or assembled by the Customer and in which the Units are installed or on which the Units are mounted is delivered to the Customer's dealer or the original end-user, which ever receives such machinery or equipment first.
4. This warranty shall not apply with respect to Units which, upon inspection by Eskridge, show signs of disassembly, rework, modifications, lack of lubrication or improper installation, mounting, use or maintenance.
5. Eskridge makes no warranty in respect to hydraulic motors mounted on any Units. Failure of any such motor will be referred to the motor manufacturer.
6. Claims under this warranty will be satisfied only by repair of any defect(s) or, if repair is determined by Eskridge in its sole, absolute and uncontrolled discretion to be impossible or impractical, by replacement of the Units or any defective component thereof. No cash payment or credit will be made for defective materials, workmanship, labor or travel. IN NO EVENT SHALL ESKRIDGE BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND OR NATURE, FOR WHICH DAMAGES ARE HEREBY EXPRESSLY DISCLAIMED.
7. From time to time, Eskridge may make design changes in the component Units manufactured by it without incorporating such changes in the component Units previously shipped. Such design changes shall not constitute an admission by Eskridge of any defects or problems in the design of previously manufactured component Units.
8. All freight charges on Units returned for warranty service are the responsibility of the Customer.

Warranty Return Policy

1. Any part/Unit(s) returned to Eskridge must be authorized by Eskridge with an assigned return (CSR) number.
2. All Units shall be returned freight prepaid.
3. Any Units qualifying for warranty will be repaired with new parts free of charge (except for freight charges to Eskridge as provided above).
4. If Units are found to be operable, you have two options:
 - a. The Units can be returned to you with a service charge for inspection, cleaning, and routine replacement of all rubber components and any other Units that show wear;
 - b. We can dispose of the Unit(s) at the factory if you do not wish it to be returned.

NOTE: Any order of Units by customer shall only be accepted by Eskridge subject to the terms stated herein. Any purchase order forms used by Customer (to accept this offer to sell) which contain terms contrary to, different from, or in addition to the terms herein shall be without effect, and such terms shall constitute material alteration of the offer contained herein under K.S.A 84-2-207 (2)(b), and shall not become part of the contract regarding the sale of the Units.

The foregoing warranty is the sole warranty made by Eskridge with respect to any Units and is in lieu of any and all other warranties, expressed or implied. There are no warranties which extend beyond the description on the face hereof without limiting the generality of the foregoing, Eskridge expressly disclaims any implied warranty of merchantability or fitness for any particular purpose, regardless of any knowledge Eskridge may have of any particular use or application intended by the purchaser. The suitability or fitness of the Units for the customer's intended use, application or purpose and the proper method of installation or mounting must be determined by the customer.

ESKRIDGE PRODUCTS

Planetary Gear Drives

SERIES	MODELS	TORQUE RATING (IN-LB) MAX. INTERMITTENT
20	20B, 20P, 20LB, 20LP	20,000
28	28B, 28P, 28M, 28LB, 28LP	50,000
50	50K/L, 50LG, 50N	50,000
65	60B, 60E, 60L	60,000
100	100E	100,000
105	105E	100,000
130	130	130,000
150	150	150,000
250	250K/L, 251K/L, 252K/L, 253K/L	250,000
600	600K/L	600,000
1000	100K/L	1,000,000

Multiple Disc Brakes

SERIES	FEATURES	TORQUE RATING (IN-LB)
90B	SAE B	TO 4,800
90BA	SAE B, ADJUSTABLE TORQUE	TO 4,800
92B	SAE B, LOW PROFILE	TO 2,800
93	FOR NICHOLS MOTORS	TO 6,100
95C	SAE C	TO 12,000
95W	SAE C WHEEL MOUNT	TO 21,000
98D	SAE D	TO 25,000

Planetary Auger Drives, Anchor Drives & Diggers

SERIES	MODELS	TORQUE RATING (FT-LB)
D50	1500, 2500 & 5000	1,500 - 5,000
76	BA & BC, 2-SPEED	8,000 - 12,500
77	BA, BC & BD	6,000 - 12,500
78	35 & 48, 2-SPEED	9,000 - 12,500
75	38 & 51, 2-SPEED	16,500 - 20,000
D600	D600	50,000
D1000	D1000	83,000

